Please add the following new claims:

A method of exposing a resist on a substrate comprising the steps of: 11.

- providing the substrate with a film of resist; a)
- placing the substrate on a stage; and b)
- sensing the position of the substrate with a displacement sensor. c)
- The method as recited in claim 11, wherein the substrate comprises a wafer. 12.
- The method as recited in claim 12, wherein said wafer comprises a 13. semiconductor.
- The method as recited in claim 11, wherein the method further comprises the step 14. of exposing said resist with radiation.
- The method as recited in claim 14, wherein said radiation has a wavelength to 15. provide a structure having a dimension less than 100nm.
- The method as recited in claim 15, wherein said radiation comprises x-ray. 16.
- The method as recited in claim 16, wherein said x-ray radiation is collimated. 17.
- The method as recited in claim 16, wherein said x-ray radiation is concentrated. 18.

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- 19. The method as recited in claim 14, further comprising the step of providing a mask for defining exposure of said resist.
- 20. The method as recited in claim 19, wherein said mask is spaced from said substrate by a gap, said method further comprising the step of moving said stage to adjust said gap.
- 21. The method as recited in claim 19, further comprising the step of using output of said displacement sensor to control said exposing step.
- The method as recited in claim 21, wherein said mask is positioned with respect to said substrate, said method further comprising the step of exposing said resist at a time when said displacement sensor output indicates that position of mask with respect to said substrate is optimum.
- 23. The method as recited in claim 22, wherein said mask is spaced from said substrate by a gap, said method further comprising the step of exposing said resist at a time when said displacement sensor output indicates that said gap is optimum.
- 24. The method as recited in claim 19, further comprising the step of using the displacement sensor output to control mask to wafer misalignment.
- 25. The method as recited in claim 11, further comprising the step of using the displacement sensor output to control substrate x, y, z, rotation, and magnification.
- 26. The method as recited in claim 11, wherein the displacement sensor comprises a differential variable reluctance transducer (DVRT).

1520-006 (1426)

Page 3 of 5

09/332,206

27. A system for exposing a substrate comprising a stepper and an X ray source, vibration insulation there between.

A system for exposing a substrate comprising a stepper and an X ray source, said stepper comprising a helium beam transport chamber.

29. A method of exposing a resist on a substrate, said method comprising the steps of:

providing the substrate with a film of resist;

placing the substrate on a stage;

providing a mask comprising a pattern; and

imaging said pattern on said resist at a precise moment when mask and substrate are in optimum position with respect to each other, wherein optimum position comprises one from the group, gap, x, y, z, rotation, and magnification.

- 30. The method as recited in claim 29, wherein the substrate comprises a wafer.
- 31. The method as recited in claim 30 wherein the wafer comprises a semiconductor.
- 32. The method as recited in claim 29, wherein said imaging comprises the step of exposing said resist with radiation.
- 33. The method as recited in claim 32, wherein said radiation has a wavelength to provide a structure having a dimension less than 100nm.

09/332,206